

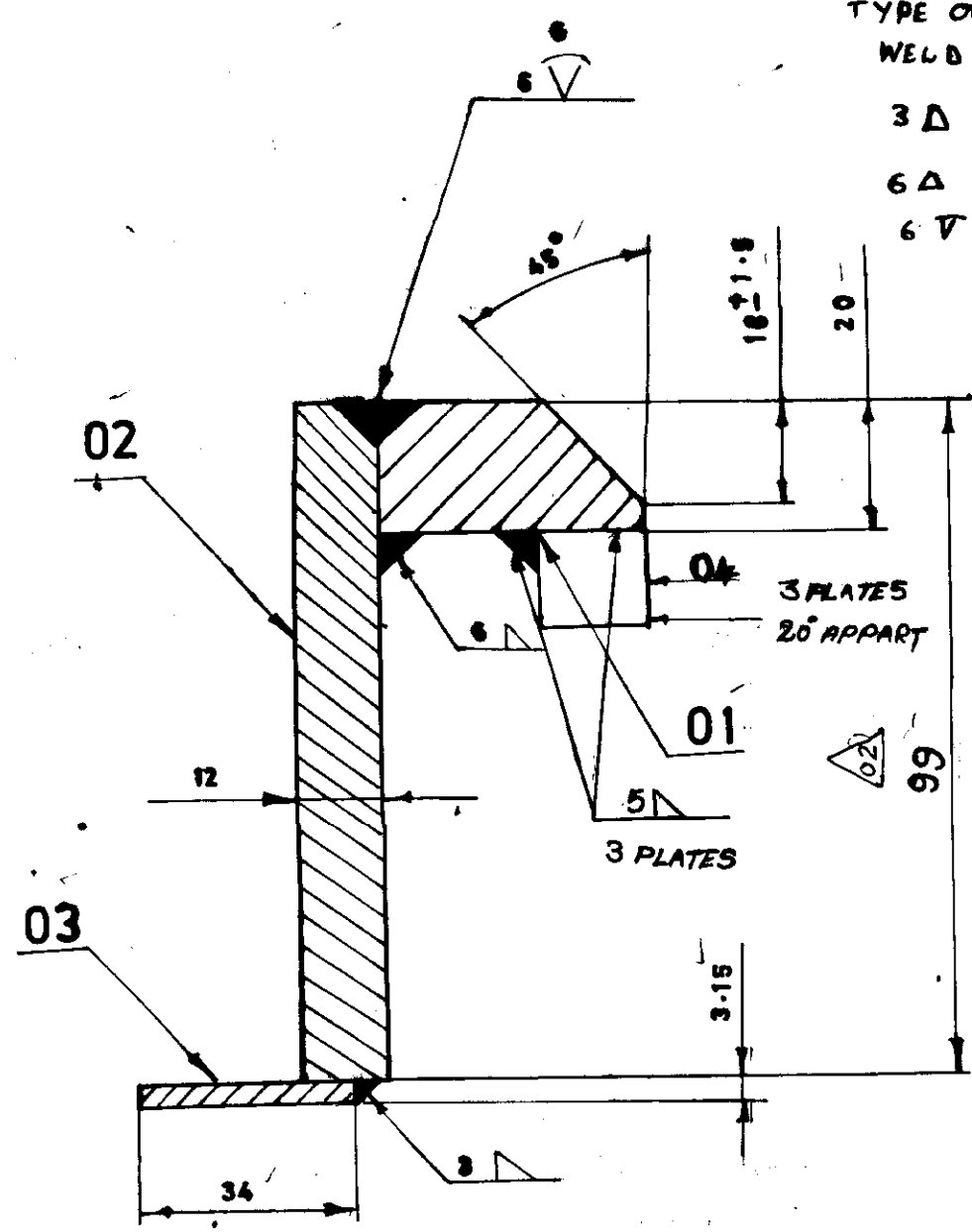
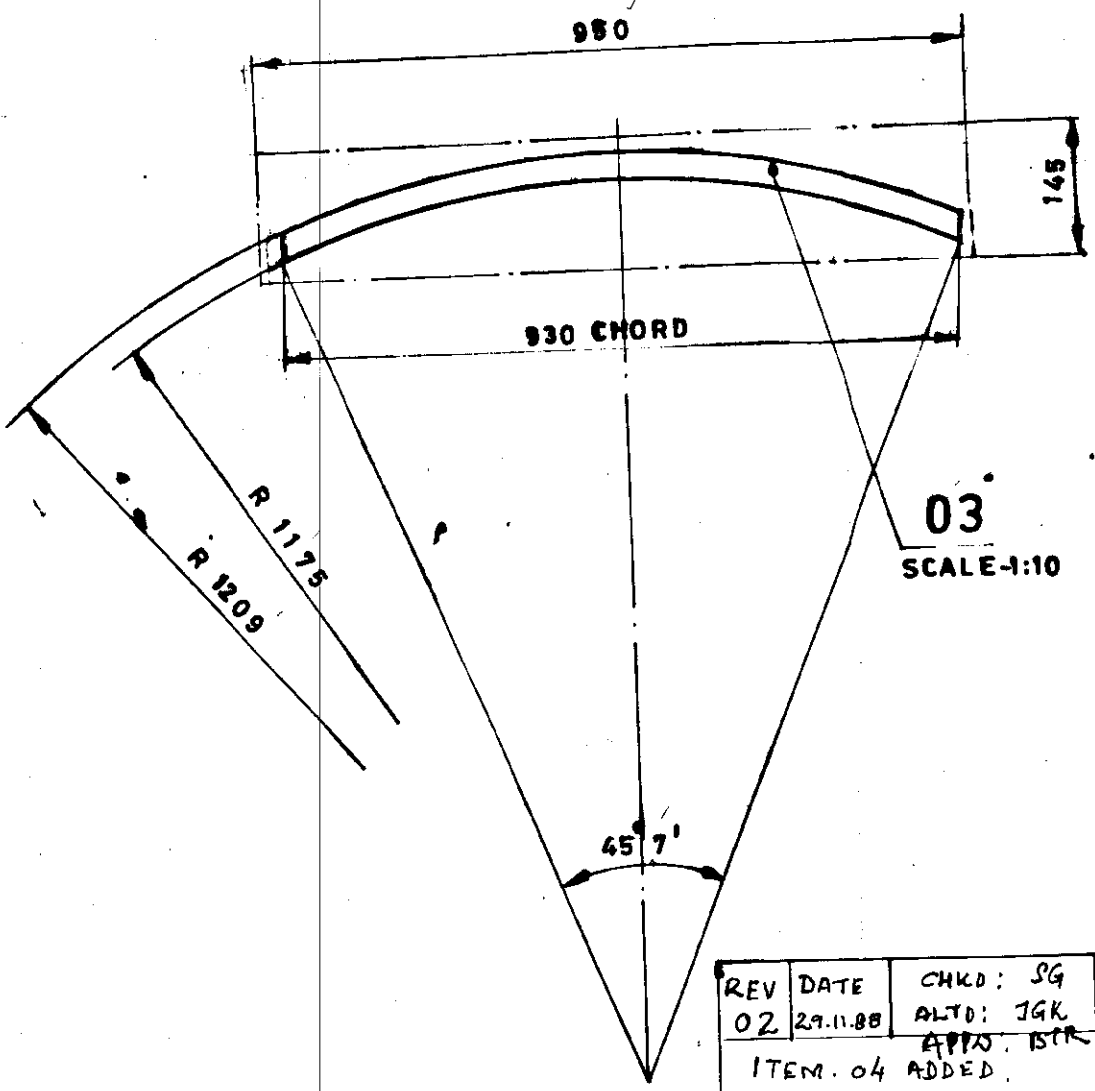
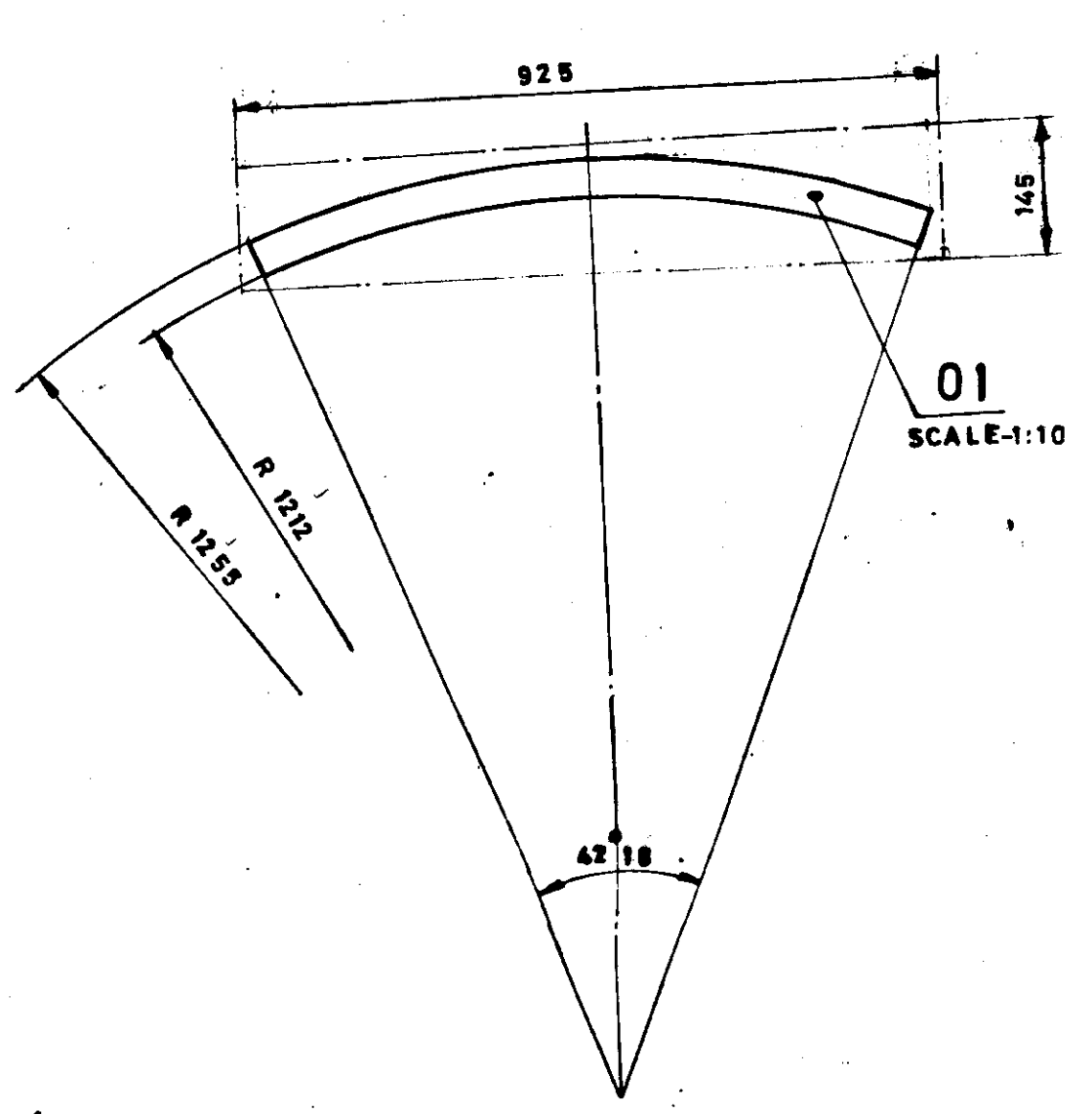
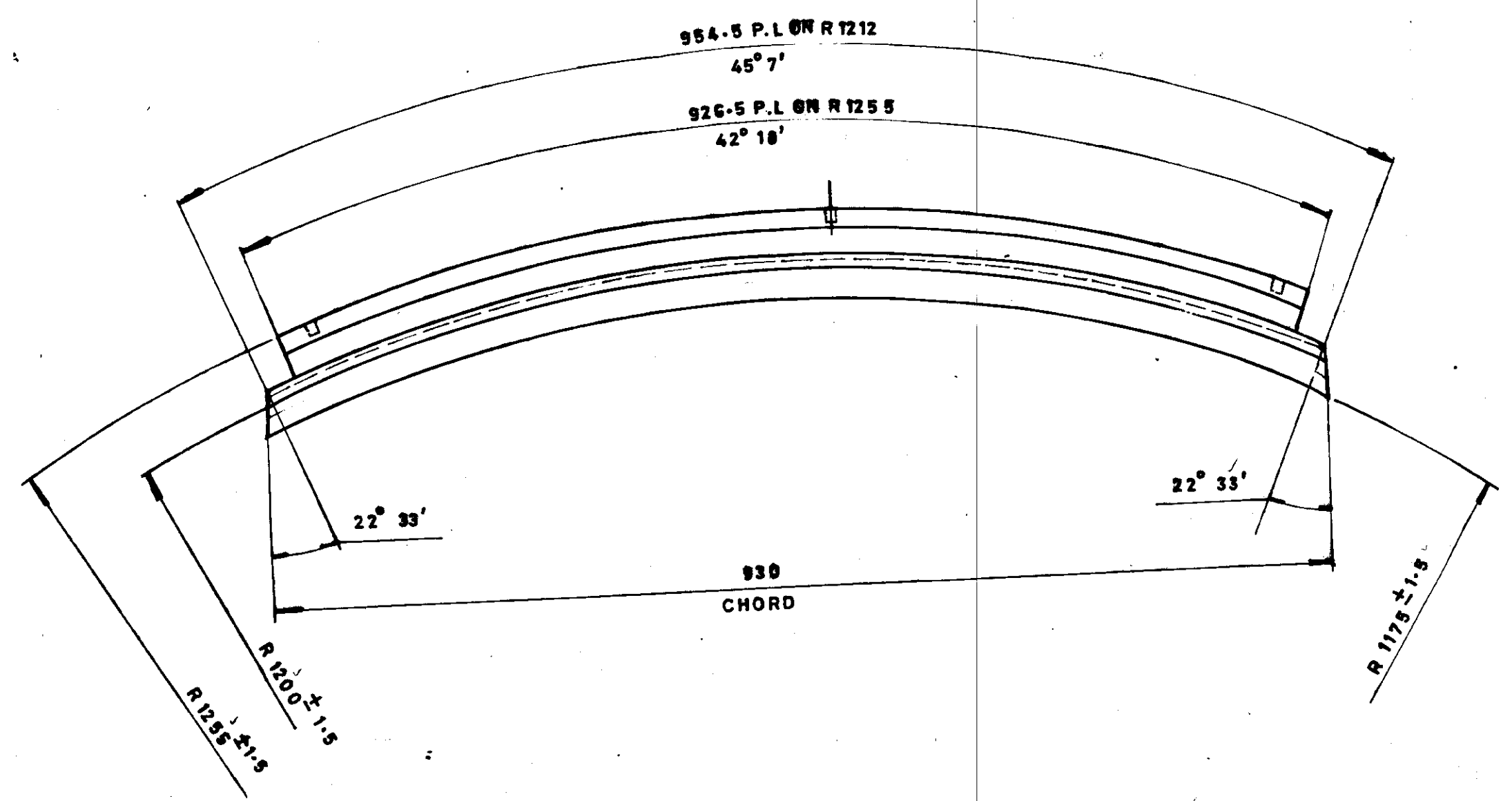
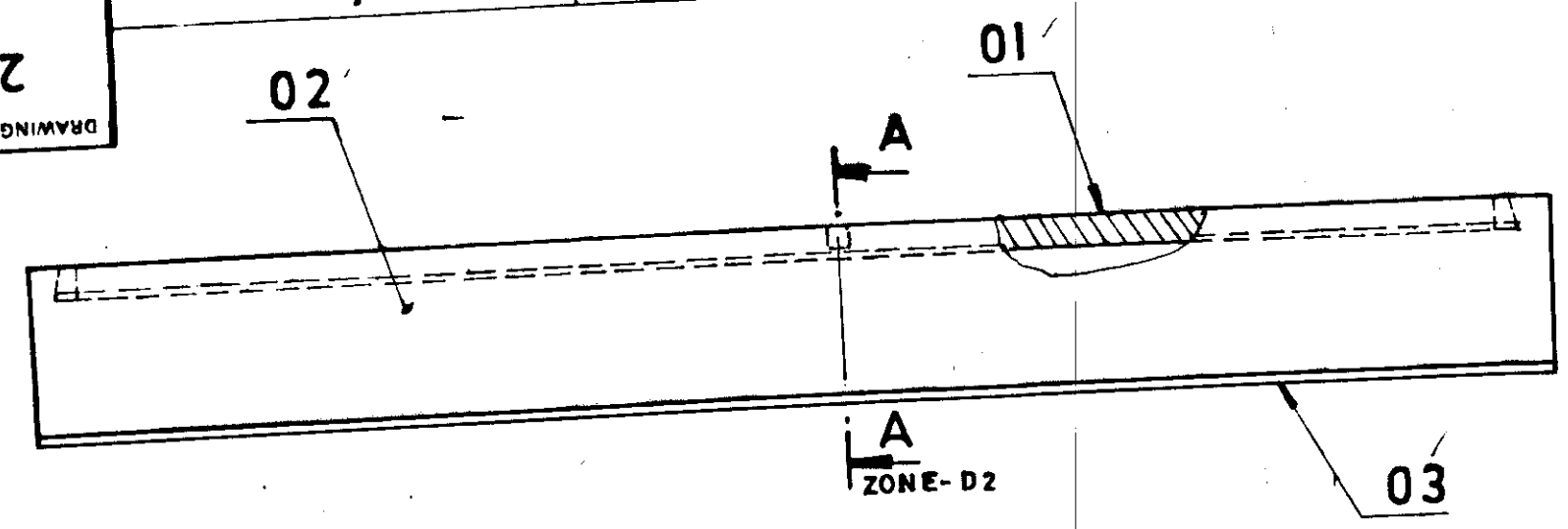
06-228/C

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2-61-370-00793

DRAWING NO.

FIRST ANGLE PROJECTION (ALL DIMENSIONS IN MILLIMETRES)



SECTION-AA
ZONE-E6

GENERAL DIMENSIONS, LIMITS, FITS & TOLERANCES AS PER IS: 22302

TOLERANCES UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ± 0.1 mm
ANGULAR ± 0.5°
WELDMENT ± 1.0 mm

BREAK ALL SHARP EDGES AND CORNERS UNLESS OTHERWISE SPECIFIED

VARIANT NO.	ITEM NO.	DESCRIPTION	STD	DRAWING NO.	ITEM NO.	MATL CODE	A	UNIT	UNIT WT	QTY	ZONE
	04	PL 10x20x20			AA 1011819074	AA 10119			0.30	3	E
	03	SH. 3.15 X 145 X 950			AA 1011713136	AA 10113			0.820	1	F
	02	PL 12 X 99 X 960			AA 1011819090	AA 10119			9.220	1	F
	01	PL 20 X 145 X 925			AA 1011819139	AA 10119			6.150	1	F

TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT

Bharat Heavy Electricals Ltd.,
BOILER PLANT UNIT
TIRUCHIRAPALLI-620 014

DRN	NAME	SIGN	DATE	NO. OF VAR
CHD	S. MANARAJ	[Signature]	10/3/86	
APPD	N. PRASAD	[Signature]	31/3/86	

REV	DATE	CHKD	SG	REV	DATE	CHKD	SG
02	27.11.88	ALTO	JGK	01	16/4/88	ALTO	JGK
ITEM 04 ADDED				DIMEN 99 WAS 102			
DIMEN 99 WAS 102				DIMEN 99 WAS 102			

DEPT MILLS	GRADE OF UNTOOL DIM 41M/F	SCALE NTS 1:10	WEIGHT (kg) 16-200	REF TO ASSY / OLD DRG C-74-628/0	ITEM NO. 02
TITLE INTERMEDIATE LINER SUPPORT PLATE			CARD CODE U 01	DRAWING NO. 2-61-370-00793	REV 02